

## TYPE EXAMINATION CERTIFICATE

No. 06-746 C/ AP-1421/015/06

of 30/11/06

Name of organization: **UGent, Department of Textiles** issue this certificate.

1. Product name: PVC floor coverings PVC
2. Product type: gauge 4.0 mm, 0.5 mm wear layer, density: 1750 kg/m<sup>3</sup>
3. Numerical code of product classification:
  - a) fire behaviour: B<sub>f</sub>s1
  - b) formaldehyde: E1
4. Manufacturer: Zhangjiagang Elegant Plastics Co., Ltd
5. Place of manufacturing: Hexing Street, Jinfeng Town, Zhangjiagang City, Jiangsu Province, China

This certificate assures the compliance of properties of the product, which complies with the technical requirements referenced in EN 14041.

The results of tests and findings on conformity of the properties of the given type with technical requirements given in EN 14041 – EN 9239-1 – EN 717-1 are referenced in Final Test Report 06-746C/ AP-1421/015/06.



Date of issuing: 30/11/06

Valid until: 2011

*Department of Textiles of Ghent University is recognized as notified laboratory 1611 for the European Products directive 89/106/EC.*



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**date**  
21/11/2006

## TEST REPORT 06-746 C

### Samples received :

PVC floor coverings PVC: gauge 4.0 mm, 0.5 mm wear layer, density: 1750 kg/m<sup>3</sup>  
Manufacturer: Zhangjiagang Elegant Plastics Co., Ltd  
Received on 17/10/06

**Aim of the test :** determination of the initial type testing of fire behaviour

### Test conditions :

Standard: **EN ISO 9239-1 (2002)\***

Method: A floorcovering is put (loose laid) on an eternit plate (Eflex). During the test, the specimen is irradiated by a gas radiator at an angle of 30°. A small flame is used to ignite the specimen. The specimen is ignited during 10 minutes. In case of inflammable specimens, the test lasts until the flame is extinguished, but 30 minutes at the most. The criterion is the burned length, from which the critical radiant flux is deduced using a calibration curve.

Number of tests: 3

Conditioning 23 ± 2 °C and 50 ± 5 % R.H.

samples:

The test results only apply to materials that correspond to the tested sample. Forgery will be legally prosecuted, just like partial reproduction without prior written permission. The tests that are marked ° are not accredited. Advices and interpretations are not covered by the accreditation.

The department of Textiles is Notified laboratory n°1611 for the European Products directive 89/106/EC.

**Classification according to EN 13501 –1 (2002)**

Classification	EN ISO 11925-2 (ignition time = 15 s)	EN ISO 9239-1 (test period = 30 min)
B <sub>fl</sub>	F <sub>s</sub> ≤ 150 mm in 20 s	Critical flux ≥ 8.0 kW/m <sup>2</sup>
C <sub>fl</sub>	F <sub>s</sub> ≤ 150 mm in 20 s	Critical flux ≥ 4.5 kW/m <sup>2</sup>
D <sub>fl</sub>	F <sub>s</sub> ≤ 150 mm in 20 s	Critical flux ≥ 3.0 kW/m <sup>2</sup>
E <sub>fl</sub>	F <sub>s</sub> ≤ 150 mm in 20 s	No demand
F <sub>fl</sub>	No demand	No demand

**Additional classification smoke development according to EN 13501-1 (2002)**

Smoke development ≤ 750%.min	s1
Smoke development > 750%.min	s2

The tests were performed in week 42/2006

**OBTAINED RESULTS**

- PVC floor: gauge 4.0 mm, 0.5 mm wear layer, density: 1750 kg/m<sup>3</sup>

**a) Critical Flux :**

Sample	Burned length (mm)		
	after 10 min	after 20 min	after 30 min
width	215	215	215
length	230	230	230
length	215	215	215
length	185	185	185
<b>average (of length)</b>	<b>210</b>	<b>210</b>	<b>210</b>

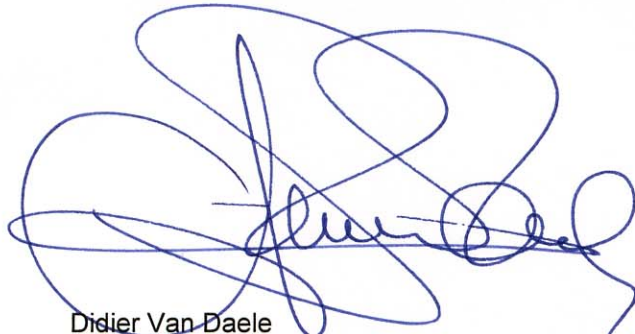
Sample	Burned length maximum (mm)	Extinction (min.s)	Critical Flux (kW/m <sup>2</sup> )
width	215	12'15"	9.0
length	230	12'25"	8.7
length	215	12'05"	9.0
length	185	12'05"	9.5
<b>average (of length)</b>	<b>210</b>	-	<b>9.1</b>

b) Smoke development:

Sample	Smoke development (%min)			Smoke development (%min)
	after 10 min	after 20 min	after 30 min	Maximum
width	384	507	603	603
length	331	575	687	687
length	310	454	539	539
length	293	425	498	498
<b>average (of length)</b>	<b>311</b>	<b>485</b>	<b>575</b>	<b>575</b>

**CLASSIFICATION**

Since the radiation intensity is **higher** than  $8.0 \text{ kW/m}^2$  and the smoke development is lower than 750 %min, the quality **PVC floor: gauge 4.0 mm, 0.5 mm wear layer, density: 1750 kg/m<sup>3</sup>** meets the demands of **class B<sub>FL</sub> s1** according to EN 13501-1.



Didier Van Daele  
Head of floorcovering/fire tests

Prof. Lieva Van Langenhove

fa Prof. Dr. Paul KIEKENS, dr. h. c.  
Head of Department





06

1611-CPD

Manufactured by

Zhangjiagang Elegant Plastics Co., Ltd

Hexing Street, Jinfeng Town,

Zhangjiagang City, Jiangsu Province,

China 215626

**EN14041:2004**



EN649:1996

thickness: 4.0mm

wear layer: 0.5mm

density: 1750kg/m<sup>3</sup>

PVC FLOOR



VÝZKUMNÝ A VÝVOJOVÝ ÚSTAV DŘEVAŘSKÝ, PRAHA, S.P.  
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**PHYSICS AND CHEMISTRY LABORATORY**

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## Test report

Customer: Zhangjiagang Elegant Plastics Co., Ltd  
Hexing Street, Jinfeng Town, Zhangjiagang City  
Jiangsu Province, China 215626

Object of the test:

### DETERMINATION OF THE CONTENT OF FORMALDEHYDE

Date : 13.11.2006  
Record nr. : AP – 1421/015/06  
Number of pages : 3  
Number of annexes : 0  
Copies : 2  
Distribution list: 1 copy customer  
(copy in English)  
1 copy archive PCHL

*Test results stated in this Record concern only the object tested. The Record does not imply the approval of the product by the Accrediting Body or by any other Body. The Record may be copied as a whole only; eventual usage of a part thereof is subject to written consent by the Laboratory.*



## 1. OBJECT AND PURPOSE OF THE TEST

The object of the test was the determination of the content of formaldehyde in the supplied sample of elastic floor covering.

## 2. TEST SAMPLES

- *sample name* : PVC elastic floor covering
- *producer* : Zhangjiagang Elegant Plastics Co., Ltd, Hexing Street  
Jinfeng Town, Zhangjiagang City, Jiangsu Province, China 215626
- *date of production* : unknown
- *sample codes* : sample nr. 3
- *nominal thickness* : 4,0 mm
- *quantity, size* : 3 pieces, (305 x 305) mm

## 3. RECEIPT OF SAMPLES

- *date of receipt* : November 3. 2006
- *place of receipt* : VVÚD Praha
- *received by* : VVUD Mr. Roll
- *submitted by* : Textilní zkušební ústav, s.p. by mail

## 4. TEST METHOD

TP-VVÚD-2.64.001 (EN 717-1) – Determination of formaldehyde in test chamber of VVÚD

- **volume of the chamber** 0,225 m<sup>3</sup>
- **determination of emission value** by the acetylacetone method

Test method TP-VVÚD-2.64.001 is available in laboratory VVÚD.

## 5. TEST DEVICES

- a) test chamber VVÚD
- b) Monitoring Comet (key. nr. 83)
- c) Spektrofotometr Helios (key nr. 105)
- d) Water bath Memmert (key nr. 73)
- e) Minute clock (key nr. 101)

## 6. DATE OF TEST

November 8. – 10. 2006



